



Experimental Study on the Properties of Concrete with Partial Replacement of Sand by Plastic Pet Bottle Fiber

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ABSTRACT-The use of plastic is increasing day by day, although steps were taken to reduce its consumption. The suitability of replacement of plastic pet bottle fiber as sand in concrete and its advantages are studied here. Plastic bottles are a major issue of solid waste disposal. Several things which were invented for our convenient life are responsible for polluting environment due to improper waste management technique. Polyethylene Terephthalate (PET) is used for carbonated beverage and water bottles. This is an environmental issue as waste plastic bottles are difficult to biodegrade and involve processes either to recycle or reuse. In the Modern world, the construction industry is searching for cost-effective materials for enhancing the strength of concrete structures. This study is carried out with the possibility of using the waste PET bottles as the partial replacement of fine aggregate in Ordinary Portland cement. The percentage substitution that gives higher compressive strength was used for determining the other properties such as flexural strength test.

KEYWORDS-Concrete, Cement, Fine Aggregates, Coarse Aggregates, Plastic Pet Bottle Fiber

1. INTRODUCTION

During the recent years, awareness is increased regarding environmental pollution due to domestic and industrial waste. When once environment is allowed to degrade, it will take huge amount of public exchequers to clean it so in view of this, it is better to prevent than searching of solution for concrete. Concrete is in general, cement based, which meets special performance requirement with regards to workability, strength and durability, that cannot always be obtained with techniques and materials adopted for producing convention cement concrete. Fine aggregate is important construction materials, which is widely used in construction works. Concrete is widely used¹⁾ materials in the world. Based on global uses it is²⁾ placed at second position after water. River sand is one of the constituent used in the production of

the concrete has become highly expensive and also scare. In the backdrop of such a bleak atmosphere, there is large demand for alternative materials from the industrial and household waste. Similarly the waste plastic pet bottle can be used as the alternative materials for the partial replacement of the sand.

1.1 MAIN OBJECTIVES

The main objective of this study is to evaluate the possibility of using plastic pet bottle fiber as partial replacement of fine aggregate (sand) in concrete. Specific objectives of this work include:

1. To determine the properties of plastic fiber.
2. To conduct a comparative study of plastic pet fiber and sand.

3. RESULTS AND DISCUSSIONS

The parameters such as Workability, Bulk Density, Compressive Strength and Flexural Strength are discussed and Comparison between the Control Concrete and Plastic Pet Bottle added concrete is represented as follows:

3.1 Bulk Density/Unit weight of the Mixes

The average bulk density or unit weight for all the concrete mixes containing different proportion of plastic pet bottle fiber was determined after 28 days of curing as shown in Table 5.

Table 5: Average Bulk Density/Unit Weight Results

Sand Replacement (%)	S.N.	Bulk Density (Kg/m ³)	Unit weight (KN/m ³)	Average Bulk Density (Kg/m ³)	Average Unit weight (KN/m ³)	Percent change in bulk density / unit weight as compared to control sample
0	1	2490	24.90	2475	24.75	0
	2	2460	24.60			
1	1	2475	24.75	2462	24.62	-0.53%
	2	2450	24.50			
2	1	2440	24.40	2450	24.50	-0.93%
	2	2460	24.60			
2.5	1	2420	24.20	2434	24.34	-1.65%
	2	2447	24.47			
3	1	2430	24.30	2415	24.15	-2.42%
	2	2400	24.00			
5	1	2350	23.50	2375	23.75	-4.04%
	2	2400	24.00			

From the results obtained of Bulk Density on replacement of sand by Plastic Pet Bottle Fiber at different amounts concluded that the concrete such produced with increasing value of plastic pet bottle fiber results a concrete lighter weight in comparison to control sample.

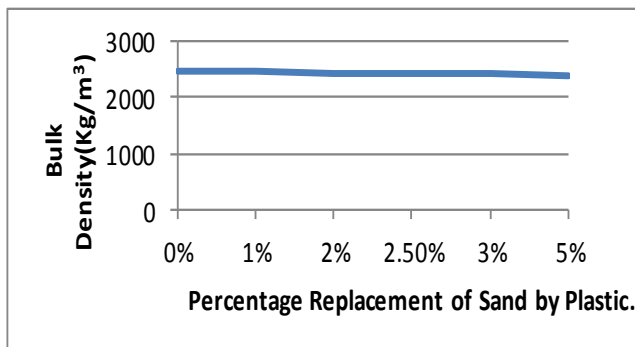


Figure 3: Variation of bulk density of Concrete containing different percentage of Plastic Pet Bottle Fiber.

3.2 Compressive strength test

It is the most common of all tests on hardened concrete; in addition, compressive strength is the most important parameter in structural design. Four standard cubes of 150x150x150 mm are formed for each mix. The compressive strength test is carried out according to the BS EN 12390-3 (2002) at ages of 7 and 28 days.

$$F_{cu} = P/A \tag{1}$$

Table 6: Variation of 7-day compressive strength

S N	Percentage addition of plastic pet bottle Fiber	Failure load (KN)	Average Failure Load (KN)	The Average compressive strength	Percentage change in compressive strength
1	0%	320	330	14.67	0.00
		340			
3	1%	380	370	16.44	12.06%
		360			
5	2%	395	390	17.33	18.13%
		385			
7	2.5%	370	365	16.22	10.56%
		360			

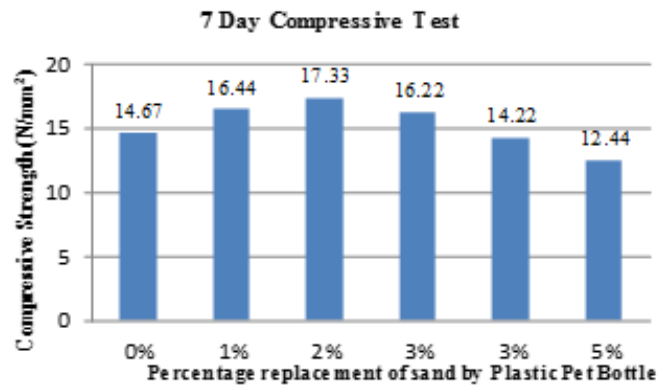


Fig. 6: 7 day compressive strength v/s percentage replacement of sand by Plastic pet bottle fiber

9	3%	330	320	14.22	-3.07
		310			
11	5%	270	280	12.44	-15.20
		290			

It was noticed that the compressive strength increases with increase in the percentage of plastic pet bottle fiber in 7 day up to 2% replacement of the sand and then decrease for 2.5%, 3% and 5%. This may be because when

Plastic pet fiber is added to partial replacement of sand, the silica content reduces and equivalent carbon content replaces it. The Si-Si bond is weaker than C-C is simply that because the Si atom is bigger than the C atom the electrons forming the bond are farther from the nuclei and don't lower their energy as much by forming the bond but if plastic pet fiber is added beyond 2% the compressive strength decreases because all free carbon is bonded or the increase in fiber content decreases bond strength between fibers. Hence replacement of fine aggregate with 2% replacement will be optimum.

Table 7: Variation of 28-day compressive strength

S N	Percentage addition of fiber	Failure load (KN)	Average Failure load (KN)	Compressive strength of 28 days (Mpa)	Percentage change in Compressive strength as compared to control sample (%)
1	0%	560	570	25.33	0.00
		580			
2	1%	630	635	28.22	11.49%
		640			
3	2%	660	655	29.11	14.92%
		650			
4	2.5%	620	625	27.78	9.67%
		630			
5	3%	520	530	23.56	-6.98%
		540			
6	5%	480	485	21.55	-14.92%
		490			

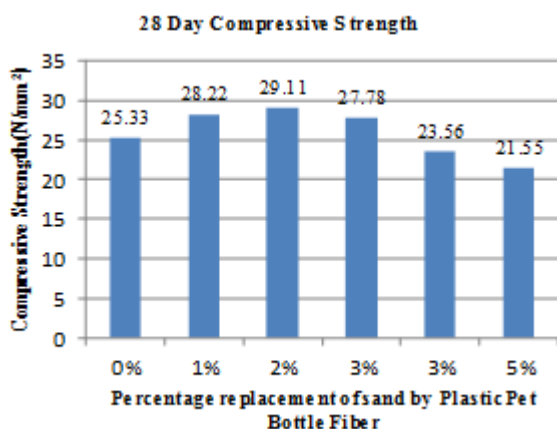


Fig.7. 28 day compressive strength v/s percentage replacement

of sand by Plastic Pet Bottle Fiber. The compressive strength of concrete increases with increase in the percentage of plastic pet

bottle fiber in 28 day tests up to 2% replacement of the fine aggregate with plastic pet bottle fiber and then decrease for 2.5%, 3% and 5% replacements.

3.5 Flexural Strength (modulus of rupture) Test

Flexural strength, also known as modulus of rupture, identified as a material's ability to resist deformation under load. The transverse bending test is most frequently employed, in which a specimen having a rectangular cross-section is bent until fracture using a three-point flexural test technique. The flexural strength represents the highest stress experienced within the material at its moment of rupture. It is measured in terms of stress. The test method for conducting the test usually involves a specified test fixture on a universal testing machine. The value of modulus of rupture depends upon the dimensions of beam and manner of loading. The beam of 300×75×75mm size is used in this test to computing modulus of rupture of concrete.

Table 8: Results of flexural strength test at 7 day

S N	% PET Added	Breaking Load (N)	Average Breaking Load (N)	Flexural Strength (N/mm ²)	Percentage Change in Flexural strength as compared to control sample
1	0%	2000	2025	1.44	0
		2050			
2	1%	2150	2175	1.55	7.63%
		2200			
3	2%	2300	2310	1.64	13.89%
		2320			
4	2.5%	2450	2435	1.73	20.13%
		2420			
5	3%	2400	2390	1.70	18.05%
		2380			
6	5%	2300	2325	1.65	14.58%
		2350			

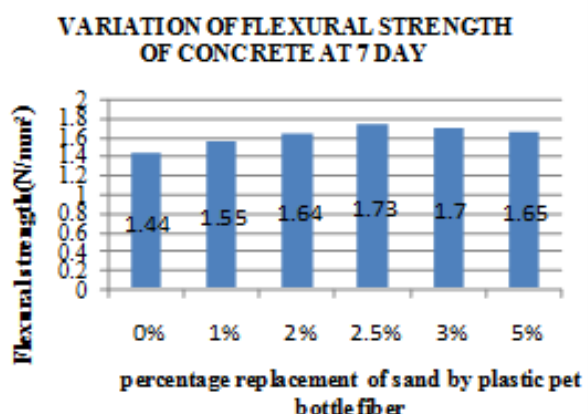


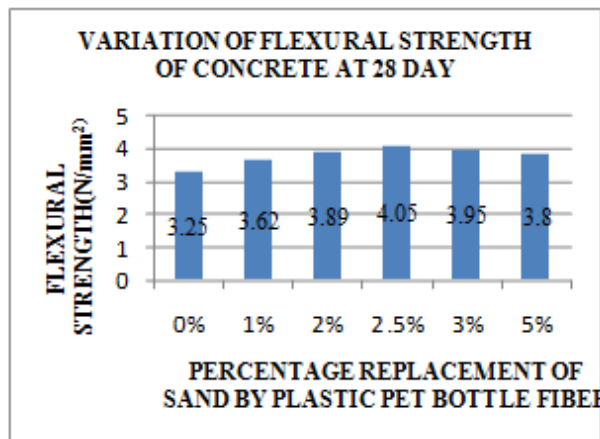
Table 8 indicates the test results of flexural strength (modulus of rupture): Modulus of rupture is calculated using equation:
 $F = PL/BD^2$ (2)

Table 9. Results of flexural strength test at 28 day

SN	%PET Adde d	Breaki ng Load (N)	Averag e Breakin g Load (N)	Flexural Strength (N/mm ²)	Percentage change in Flexural strength as compared to control sample
1	0%	4500	4575	3.25	0
2	1%	5000	5100	3.62	11.38%
3	2%	5200	5475	3.89	19.69%
4	2.5%	5500	5700	4.05	24.61%
5	3%	5800	5550	3.95	21.54%
6	5%	5300	5350	3.80	16.92%

1	0%	4500	4575	3.25	0
		4650			
2	1%	5000	5100	3.62	11.38%
		5200			
3	2%	5500	5475	3.89	19.69%
		5450			
4	2.5%	5600	5700	4.05	24.61%
		5800			
5	3%	5500	5550	3.95	21.54%
		5600			
6	5%	5300	5350	3.80	16.92%
		5400			

Fig. 9. Variation of Flexural strength of concrete at 28 day



4. CONCLUSION

- 1) The inclusion of fibers content increases the flow properties of concrete. The density was also affected but made concrete slightly lighter weight.
- 2) The maximum compressive strength was at 2% of fiber content was 14.92 %, more over control concrete. Also the maximum flexural strength was at 2.5% of fiber content were 24.61% more than control concrete. The optimum strength was observed between 2 to 2.5% of fiber content for all types of strengths.
- 3) The concrete with Plastic pet bottle fiber reduces the weight of concrete and thus mortar with plastic fiber can be made into lightweight concrete based on unit weight.
- 4) The concrete with Plastic pet bottle fiber reduces the weight of concrete and thus mortar

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with plastic fiber can be made into lightweight concrete based on unit weight.

5) Other kinds of admixtures can be used for the improvement of strength in concrete at further addition of plastic pet bottles fiber.

5. RECOMMENDAION

The significant improvements in strengths were observed with the inclusion of plastic pet fibers in concrete. The optimum strength was observed between 2 to 2.5% of fiber content for all types of strengths, thereafter reductions in strength were observed. HENCH for the optimum strength 2-2.5% of the plastic pet bottle fibers can be recommended to use in concrete production as a replacement of sand. And also from this experimental study, the PET bottles fiber would appear to be low-cost materials which would help to resolve solid waste problems and preventing environmental pollution. And for the further research more percentage of the plastic pet bottle fiber can be added with the use of super plasticizers -admixtures if required to meet the target strength of the concrete. And also the plastic pet bottle can be grinding and replacing of coarse aggregate partially can also be studied for the further application in concrete as well in future.

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