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ABSTRACT

The synthesis of functional nano-particles via spray pyrolysis technique (SPT), especially those of catalytic nature, has attracted the interests of scientists and engineers, as well as industries. The rapid and high temperature continuous synthesis yields nano-particles with intrinsic features of active catalysts, that is, high surface area and surface energetic. For these reasons, SPT finds applications in various thermally inducible catalytic reactions. However, the design and synthesis of photocatalysts by SPT requires a knowledge set which is different from that established for thermal catalysts. Unknown to many, this has resulted in frustrations to those entering the field unprepared, especially since SPT appears to be an elegant tool in synthesizing oxide nano-particles of any elemental construct. From simple oxide to doped-oxide, and mixed metal oxide to the in situ deposition of noble metals, this Perspective gives an overview on the development of photocatalysts made by SPT in the last decade that led to a better understanding of the design criteria. Various challenges and opportunities are also highlighted; especially those beyond simple metal oxides, which perhaps contain the greatest potential for the exploitation of photocatalysts design by SPT.

Keywords: Nano-particles, SPT, Photoelectrocatalytic processes, Electron-hole pair, SPR.

INTRODUCTION

ZnO has been extensively investigated as one of the potential semiconductor photocatalyst used in water purification. However, a major limitation to achieve high photocatalytic efficiency in semiconductor nanoparticle systems is the quick recombination rate of photo-induced charge carriers (Karunakaran et al., 2010). To overcome this limitation, one efficient way is to dope noble metals, such as gold, platinum (Li et al., 2012) and silver in the semiconductors. On the other hand, strong antibacterial activities of both Ag and Ag⁺ have been known for a long time (Cho et al., 2011; Khomchenko et al., 2010). ZnO is inorganic antibacterial agent, it can be expected that ZnO will be an excellent support for Ag atoms. In addition, these Ag:ZnO may inhibit the growth of bacteria synergistically due to the strong interaction between them. Keeping these views in mind, we planned to dope silver and gold in ZnO matrix, which not only inhibit photo-corrosion of ZnO electrode but also enhance the degradation of methylene blue (MB) and inactivation rate of the bacteria.

This research deals synthesis and characterization of Ag doped ZnO thin films. Influence of doping concentration onto PEC structural morphological, optical and luminescence properties has been investigated. Moreover large area (100 cm²) Ag doped ZnO thin films have been prepared on FTO coated glasses (10 – 15 Ω).

MATERIALS AND METHOD

The corning glasses and conducting FTO were used as substrates for Ag:ZnO thin film deposition by spray pyrolysis technique. In thin film deposition process, substrate cleaning is an important factor to get reproducible films as it affects the smoothness, uniformity, adherence and porosity of the films. The substrate cleaning process depends upon the nature of the substrate; degree of cleanliness

required and nature of contaminates to be removed. The common contaminates are grease, adsorbed water, air borne dust, lint, oil particles etc. The corning glasses of dimensions $0.125~\rm cm \times 7.5~\rm cm \times 2.2~\rm cm$ and $0.125~\rm cm \times 10~\rm cm \times 10~\rm cm$ have been used as substrates. The following process has been adopted for cleaning the substrates.

- 1. The substrates were washed with detergent solution 'Labolene' and then with water.
- 2. These substrates were boiled in 0.1 M chromic acid for about five minutes.
- 3. Substrates were cleaned with distilled water.
- 4. These substrates were kept in NaOH solution to remove the acidic contaminations.
- 5. The substrates were again washed with distilled water and cleaned ultrasonically.
- 6. Finally, the substrates were dried in alcohol (methanol) vapors.

Thereafter, fluorine doped tin oxide (FTO) conducting coatings were prepared onto the corning glass substrates. Initial ingredients (i) Pentahydrated stannic chloride (SnCl4·5H2O) (purity 99 %), (ii) Ammonium fluoride (NH4F) (99%), (iii) Oxalic acid ((COOH)2 × 2H2O)(99 %) and (iv) Propane-2-ol (Iso-propyl alcohol) (CH3CHOHCH3) (99 %) used to deposit FTO thin films were procured from SD Fine Chem. Mumbai.

A total of 50 ml of 2M stannic chloride (35.7 gm) solution was prepared in doubled distilled water and 7.14 gm of ammonium fluoride was dissolved in it. A few drops of oxalic acid were added to it to clear off some of the precipitated traces. From the above mixture, 10 ml solution was taken and 10 ml of propane-2-ol was added to it to have a total of 20 ml spraying solution.

The final solution was sprayed onto the corning glass substrates of size 0.125 cm \times 2.5 cm \times 7 cm through the specially designed glass nozzle. The compressed (2.5 kg cm⁻²) air was used as carrier gas at a constant spray rate of 4.5 ml min⁻¹. The substrate temperature was maintained at 475 °C. The conducting films thus prepared have sheet resistivity of the order of 5-15 Ω -m and with transparency of 90-95 %. After optimizing all these deposition conditions, FTO films were coated on large area corning glass substrates of size 0.125 cm \times 10 cm \times 10 cm. These large areas FTO substrates were uniform with resistivity of 5-15 Ω -m at the centre and around 20-30 Ω -m as we go towards its edges. Prior to using FTO as substrates for Ag:ZnO deposition, they were first etched in HCl and finally cleaned with acetone.

Ag:ZnO thin films were deposited onto corning glass and FTO by spray pyrolysis technique. Initial ingredients (procured from Thomas Baker Chem. Mumbai) used to deposit Ag:ZnO thin films were (i) Zinc Acetate (Zn(CH3COO)2 2H2O, Molecular weight = 219.18 g mol⁻¹) (AR grade, 99.9% pure), (ii) Methanol (CH3OH) (99.9%), (iii) Acetic Acid (99%), and (iv) Silver Nitrate (AgNO₃), (99 %).

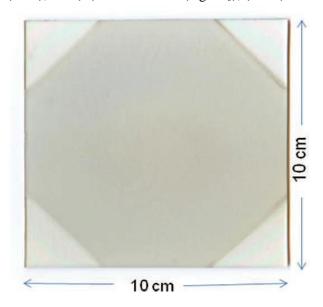


Fig. 1. ZnO thin film on FTO coated glass.

Pure and Ag:ZnO thin films have been deposited onto the ultrasonically cleaned glass substrates using zinc acetate as a precursor solution with the SPT. For growth of pure ZnO thin films, zinc acetate solution was used, while for growth of Ag:ZnO thin film, silver nitrate and zinc acetate precursors were used. An appropriate quantity of silver nitrate (0.2 M) solution was mixed into the zinc acetate solution to accomplish different doping concentrations (i.e. 1, 2, 3 and 4 At %) and subsequently the initial and deposited samples are denoted by ZnO pure, ZnOAg₁, ZnOAg₂, ZnOAg₃, ZnOAg₄ respectively. The resulting solution was then pulverized pneumatically by means of a specially designed glass nozzle on to the preheated substrates. The sprayed droplets evaporation, solute condensation and thermal decomposition, thereby resulting in the formation of ZnO thin films. During the synthesis, various preparative parameters like solution quantity (100 ml), solution spray rate (5 ml/min), nozzle to substrate distance (30 cm), carrier gas flow rate (2.5 kg cm⁻¹) etc. were kept at their optimized values. The deposition temperature was kept constant at 400 °C for the deposition of all samples.

RESULTS AND DISCUSSION

Structural analysis

The X-ray diffraction patterns ($C_r K\alpha''$, $\lambda = 2.2897$ Å) of undoped and silver doped ZnO thin films are shown in Figure 2. The spectrum of undoped ZnO thin film shows typical X-ray diffraction pattern of has hexagonal crystal structure (JCPDS No. 80-0074). Ag can be incorporated in ZnO system either by substitution of Zn²⁺ or by interstitial atom (Lee et al., 2011; Karunakaran et al., 2011; Jin et al., 2011; Xiang et al., 2010). If the silver is substituted for Zn²⁺, a corresponding peak shift would be expected in XRD. Simultaneously, compared to the (002) diffraction peak of typical undoped ZnO film which located at $2\theta = 52.13^{\circ}$, the (002) and that of 1 At % to 4 At % located at, $2\theta = 52.15^{\circ}$, 52.17° , 52.18° and 52.23° respectively. Khomchenko et. al. (2007), Seetawan et al. (2011), Jalalah et al. (2013) reported that for 4 wt % silver doped ZnO, the position of (002) was shifted to lower 2θ (0.700°) with increasing Ag dopant, in our case shift is small (0.100°) . It is might be due to the segregation of Ag particles in the grain boundaries of ZnO crystallites rather than going into the lattice of ZnO or only an insufficient quantity may be going to substitution Zn site.

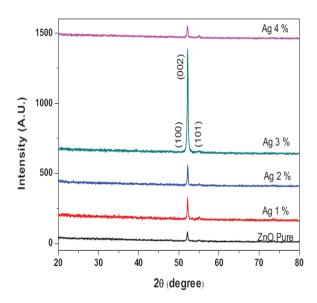


Fig. 2. XRD patterns of undoped and Ag doped ZnO thin films prepared by spray pyrolysis onto glass substrates.

No peaks corresponds to either Ag metal or any of its oxide were observed in the patterns, which indicates that, within the limit of X-ray diffraction no additional phase is present in the Ag:ZnO films.

It is evident from XRD analysis and previous reports, the Ag doped ZnO films have preferred orientation along (002) plane (Teoh *et al.*, 2012). Because Ag+ ions have larger ionic radius (0.122 nm) than Zn2+ (0.074 nm), they either substitute ions of Zn2+ leading to the distortion of unit cell or segregate at the grain boundaries of ZnO and hence induced considerable distortion and faster growth of ZnO grains (Khomchenko *et al.*, 2007; Seetawan *et al.*, 2011). Ag+ would preferentially choose to site in the vicinity of grain boundaries due to its larger radius (Myers *et al.*, 2015).

The intensity of the ZnO (002) plane increases with Ag until 3 At % and then decreases with further increase of the Ag which suggest that 3 At % Ag doping can enhance the ZnO (002) preferential orientation but excess Ag doping will deteriorate it. This may be due to the fact that 3 At % Ag quantity of Ag atoms exists an interstitial that share the oxygen with Zn atoms and hence improve the (002) orientation. The excess Ag doping atoms can be energetically favorable to coalesce into metallic silver cluster and hence inhibit c – axis prepared growth of ZnO film.

Morphological properties

The morphology of the ZnO thin films were examined by scanning electron microscopy. Figure

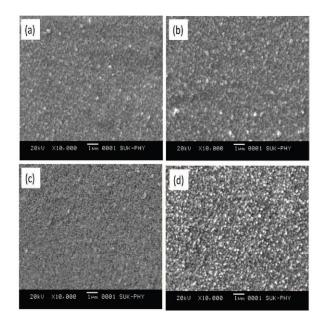


Fig. 3. Scanning Electron micrographs of (a) ZnOAg₁, (b) ZnOAg₂, (c) ZnOAg₃,(d)ZnOAg₄.

3 (a-d) shows SEM images of 1 % - 4 % Ag doped ZnO thin films, respectively. The 3 % of Ag doped ZnO thin film shows the smooth surface covered

with grains. The improvement in the grains was observed as Ag doping percentage increases. Average grain size varies from 140 to 166 nm with Ag doping concentration. The surface of 3 At % Ag doping film was found to be hydrophobic (Katoh *et al.*, 2010; Kuang *et al.*, 2016). The chemical composition is determined by the EDAX technique for the ZnO sample deposited at 3 At % Ag doping (figure 4). The values of atomic wt % and mass % of elements are listed in table 1. It has been observed that the atomic wt % of Ag in the film is less than that of starting solution.

OPTICAL PROPERTIES

The optical transmittance spectra for the thin films recorded over wavelength range 300–800 nm at room temperature (figure 5). The sinusoidal nature of transmittance spectra is due to the light interference at the interface between the film and

substrate materials. The transmittance of Ag:ZnO films in the visible region decreases from 89 to 74 % as the Ag doping percentage increases. This decrease in the transmittance value of the Ag-ZnO thin films are may be due to the grain boundary scattering. The optical band gap energy (E_g) is an intrinsic property of the semiconductor and is estimated from optical absorption measurement. The optical band gap energy is found to be 3.24 eV for pure ZnO thin films (Subedi et al., 2011; Shieh, et al., 2010; Xu, et al., 2009; Khanlary, et al., 2011), which is comparable to the band gap energy reported by Natsume et al. and for the Ag-ZnO thin films, it is found to be in the range of 3.23 eV. With increasing silver contents, the absorption edge shifted slightly to a longer wavelength region. The band gap also narrowed with increasing Ag contents. Similar results are also observed by Sahu et al. (2011).

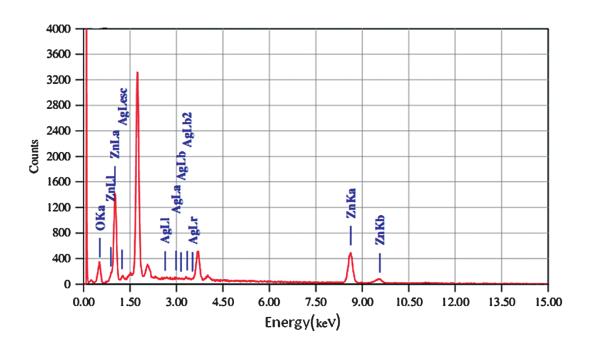


Fig. 4. EDAX pattern of typical 3 At % Ag doped ZnO thin film.

Table 1: EDAX data typical 3 At % Ag doped thin films.

Element	(Mass %)	At %
OK	16.82	46.09
Zn K	82.27	53.55
Ag L	0.91	0.36
Total	100	100

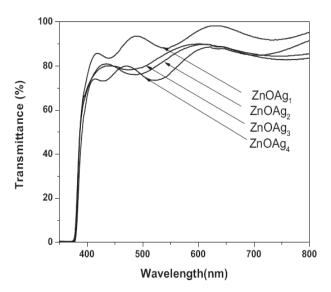


Fig. 5. Optical transmittance spectra of ZnO thin films deposited at various silver doping concentrations.

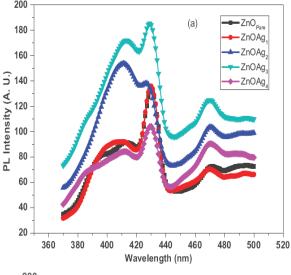
PHOTOLUMINESCENCE PROPERTIES

The PL spectra of undoped and Ag doped ZnO thin films were recorded at room temperature (Figure 6). Spectra reveal several bands, therefore deconvolution of the spectra was performed assuming the emission peaks to be Gaussian. The deconvoluted spectrum of typical film ZnOAg₃ is shown in figure 6 (b).

The UV band related deep- level emission peak, which is observed in ZnO thin films. The new emission peak at about 500 nm is due to Ag doping. The green band in visible region is generally explained by the radiative recombination of the photogenerated holes with electrons and structural defects in crystal.

It might be due to oxygen vacancies and Zn interstitials (Datta *et al.*, 2015). As Ag doping increases in ZnO lattice the excessive cation may generate more anion vacancies and make the concentration of the excitation increases. The Ag⁺ ions are substituted for Zn²⁺ ions in the crystal, induced hybridization and charge transfer from a donar – derived impurity band to unoccupied 3d states at the ZnO Fermi level (Holý *et al.*, 2017). The valence of Ag could be assumed to be +1 or/and +2 in the Ag-doped ZnO films. The radius of Ag⁺, Ag²⁺ and Zn²⁺ ions are 0.089, 0.072 and 0.122 nm, respectively. So, the Ag⁺, Ag²⁺ substitute Zn²⁺ and the Ag⁻doped ZnO films. The Ag+ substitute was

an accepter while the Ag^{2^+} interstitial was a donor. When the amount of Ag less than 3 At % in the growth of Ag-doped ZnO films, the concentration of V_{Zn} and Z_{ni} might decrease, this resulted in the weakened blue band. With the increasing of Ag doping, the concentration of Ag^+ substitute and Ag^{2^+} interstitial would increase and reach to the maximum, and then would decrease. Z_{ni} might increase with the increasing of the Ag^+ substitute while Z_{ni} defects might increase with the increasing of the Ag^{2^+} interstitial because ZnO was a self-assemble oxide compound. So the blue band became strong with the Ag increasing, and reached to the summit when Ag 3 At %, and then decreased (Nebogatikova *et al.*, 2015).



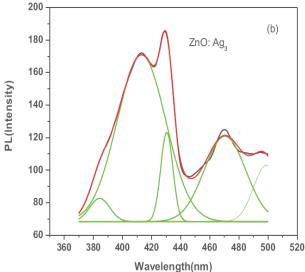


Fig. 6. (a) PL spectra of Ag:ZnO thin films as a function of silver doping percentage.
(b) Deconvoluted spectrum of typical
ZnO: Ag₃ film.

PHOTOELECTROCHEMICAL (PEC) CHARACTERIZATION

Figure 7 shows variation of I_{sc} and V_{oc} values for different Ag doping concentrations. It is observed that with increasing Ag doping I_{sc} and V_{oc} values increase up to 3 atomic wt % (At %) Ag doping and then decrease for higher concentrations. This consists with the presence of discrete Ag clusters leading to retarded recombination of the photoinduced electron–hole pair and enhanced absorption by Surface Plasmons Resonance (SPR) phenomenon (Sutanto *et al.*, 2015).

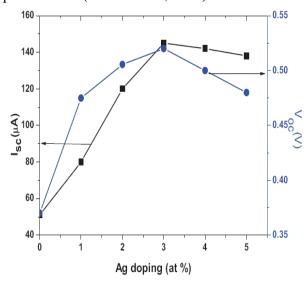


Fig. 7. Variation of I_{sc} and V_{oc} for the PEC cell formed with Ag:ZnO thin film versus Ag doping.

PHOTOELECTROCATALYTIC DEGRADATION OF METHYLENE BLUE (MB)

Effluents from the textile dyeing and finishing industries contain high levels of environmental contaminants, strong color, suspended solids, surfactants and some heavy metals. There are three methods for treatment of colored materials, physical methods employing including (1) precipitation, adsorption, and reverse osmosis; (2) chemical methods via oxidation (using air oxygen; ozone, NaOCl, and H₂O₂ as oxidants) and reduction (e.g., $Na_2S_2O_4$); and (3) biological methods aerobic anaerobic including and treatment (Ammaih et al., 2014). The disadvantage of precipitation methods is sludge formation. The disadvantage of adsorption is that the adsorbent needs to be regularly regenerated. This is associated with additional costs and sometimes with very time-consuming procedures. Biological treatment is ineffective in cases where complicated aromatic

compounds are present. Advanced oxidation processes (AOPs) provide a promising treatment option for textile wastewater compared to other treatment methods (Yan *et al.*, 2006). The advantage of R: ZnO/UVA (R= Ag, Au) photoelectrocatalytic processes is that they prevent any sludge formation during the treatment process. They can be carried out at ambient conditions with the possibility of completely mineralizing organic compound to CO₂. This study was undertaken to evaluate the effectiveness of the R: ZnO/UVA (R= Ag, Au) photoelectrocatalytic process in the decolorization of dye. Methylene blue (MB) was selected as a model dye for photocatalytic degradation using R: ZnO (R= Ag, Au) electrodes.

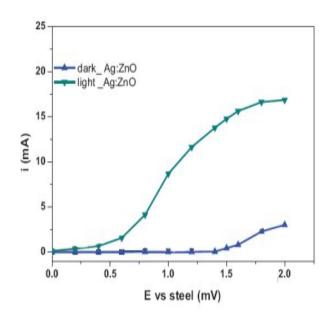


Fig. 8. Dark and light current for Ag:ZnO electrodes (64 cm²) under UVA illumination for 0.1 M NaOH against applied voltage with respect to steel counter with a flow rate of 12.2 lh¹¹.

The testing of Ag:ZnO photocatalyst has been carried out by measuring i-E curve. An i-E curve of a 64 cm² Ag:ZnO catalyst in 0.1 M NaOH using a steel counter electrode at a distance of 1 mm under UVA illumination is shown in figure 8. The current reached to its saturation value of about 18.7 mA for Ag:ZnO at bias voltage of 1.5 V. The average photocurrent during degradation of MB experiment is 18 mA for Ag:ZnO. In last part of experiment there is slight decrease in photocurrent due to byproduct intermediates formed during photocatalytic reaction. Figure 8.1 shows extinction of MB with reaction time for Ag:ZnO electrode. It is observed that initial degradation rate is very fast in case of Ag:ZnO electrodes. The percentage of decolorization is calculated using formula,

Decolorization (%) =
$$\frac{A-A_0}{A_0} \times 100$$

Where A_0 is absorbance at t=0 and A is absorbance at time t.

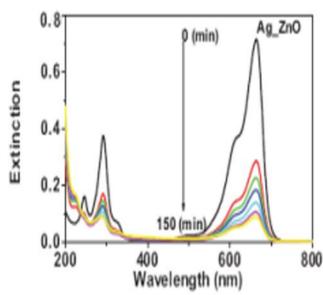


Fig. 8. Extinction spectra of MB with Ag:ZnO under UVA light illumination.

CONCLUSIONS

This paper deals with the characterization of noble metal (Ag) doped zinc oxide thin films. These films have been characterized for their PEC, structural, morphological, compositional and properties. The maximum value of Isc and Voc for 3 At % Ag:ZnO thin films confirms the optimization of doping percentage. Films are nanocrystalline and fit well with hexagonal crystal structure with no any extra phases of silver or gold or zinc compounds. For degradation of MB Ag:ZnO films is Used as photoelectrode, it is observed that due to Ag:ZnO 80 % degradation Of MB occurs in 150 min. Photo-corrosion of ZnO electrode is examined by measuring zinc by atomic absorption spectroscopy and no zinc was observed in AAS measurement. The percentage of COD reduction is less than the percentage of decolorization which may be due to the formation of smaller organic compound as reduction of chemical oxygen demand reflects the extent of degradation or mineralization of organic species. Therefore, it requires more time to achieve complete mineralization of MB. From the kinetic parameters and degradation efficiency it is concluded that Ag: ZnO photocatalyst gives better performance in degradation of MB.

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