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# Insight of precursor concentration, particle size and band gap of zirconia nanoparticles synthesized by co-precipitation method

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### **ABSTRACT**

Zirconia (ZrO<sub>2</sub>), an inorganic material, is a very fascinating material due to its high mechanical strength and fracture toughness. The synthesis is carried out by using co-precipitation method using optimum content of zirconium oxychloride octahydrate (ZrOCl<sub>2</sub>.8H<sub>2</sub>O) with NaOH solution at calcination temperature of 700°C. The synthesized samples were characterized to ensure structural, functional, morphological and chemical composition by several techniques. The monoclinic structure has been confirmed from XRD, SAED and Raman spectra. The Zr-O stretching vibration and Zr-O<sub>2</sub>-Zr bending vibrations were confirmed through FTIR analysis. The well dispersed particles with spherical morphology were established through SEM and TEM analyses. EDX spectra confirmed the formation of pure zirconium oxide. The band gap was calculated with the help of UV-Vis spectra and particle size was determined form XRD data using Debye Scherrer's equation. The variation of band gap and particle size compared with different concentrations of precursor solution was studied.

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### 1. Introduction

Nanomaterials are considered as intermediate between classical molecular scale and micron sized entities. The synthesis of nanomaterials with structural ability are great importance with unique physical and chemical properties in comparison with those bulk counterparts, and their properties based on quantum confinement effect and high surface area. Recently, many studies performed on the oxide material such as TiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, ZnO<sub>2</sub>, ZrO<sub>2</sub> etc., among those, zirconia is very fascinating material in current technology [1]. Among metal oxides, zirconia (ZrO<sub>2</sub>) nanoparticles have been widely studied because of their high thermal and chemical stability, mechanical strength, chemical inertness and corrosion resistance as well as high

water retention [2]. Zirconia is one of the important ceramics used as a biomaterial that has a bright future because of its distinctive characteristic called transforming toughening, which can give it higher strength and toughness compared to other ceramics. It has unique electrical, mechanical, optical and thermal properties, which make it a good choice for applications such as: structural materials, thermal barrier coatings, solid oxide fuel cell electrolytes, and semiconductor materials. Its stable photochemical properties make it directly applicable to photonics and can be used as catalyst in various reactions such as isomerization of alkanes, dehydration of alcohols, decomposition of nitrous oxide, etc. [3].

The zirconia nanoparticles can exist in a number of polymorphs at atmospheric pressure and are monoclinic (below 1170°C), tetragonal (lie in the range of 1170°C-2370°C) and cubic (above 2370°C). The tetragonal phase of zirconia is considered to be highly catalytic with low thermal conductivity and thermal coefficient compared with others. Recently, a high-pressure allotropic form of zirconia (orthorhombic) has been reported, which is metastable at atmospheric pressure and reverts to the monoclinic phase [4].

Various methods of synthesis of ZrO<sub>2</sub> have been established and inspected including sol-gel [5], combustion [6], sonochemical [7], hydrothermal [8] and co-precipitation method [9] etc. Among the various methods, co-precipitation method has been widely practiced as an efficient method for production of homogenous, high purity and crystalline oxide powders at low cost and simplicity of the method allows the mass production. Furthermore, the particle with preferred shape and size can be produced if solvent, pH, solute concentration, reaction temperature, reaction time and the type of solvent conditions are optimized [10].

In this study, we report a simple and inexpensive synthesis route of pure and crystalline ZrO<sub>2</sub> nanoparticles. Thus obtained samples are

characterized using various microscopic and spectroscopic methods. The variation of band gap and particle size is accounted with various concentrations of precursor solutions. The work is limited in terms of theoretical interpretations and experimental supports for the transition of different forms of Bravais lattice upon temperature variation. This study is also bounded with 0.05M and 0.1M concentration of zirconium precursor solution to determine particle size and band gap energy.

## 2. Materials and Method

## **Synthesis**

The synthesis approach is very simple and does not require any special set up. Zirconium oxide was prepared from the reaction between zirconium precursor solution i.e. Zirconium oxychloride octahydrate (ZrOCl<sub>2</sub>.8H<sub>2</sub>O), which was obtained from LOBA Chemie Pvt. Ltd. and alkaline solutions of sodium hydroxide (NaOH), ethanol and acetone were all obtained from Thermo-Fisher Scientific India Pvt. Ltd, Mumbai. All the reactants used were of analytical grades and were used without further purification. Distilled water was used throughout the experiments.

Appropriate amount of zirconium oxychloride octahydrate was dissolved in distilled water using hot plate magnetic stirrer to prepare its 0.05M and 0.1M solutions. Aqueous NaOH solution was mixed with above precursor solutions until the pH value became 8. The precipitate thus obtained was filtered after 15 minutes, washed with water and acetone several times and finally was dried at 100°C overnight. The samples of ZrO<sub>2</sub> were calcined at 700°C for 2 hours and were coded as Z1 (0.05M) and Z2 (0.1M).

## Characterization

The crystalline structure, phase composition and crystallite size of the powder samples obtained from above processes were analyzed from XRD patterns obtained using Cu k $\alpha$  radiations ( $\lambda = 1.514$  Å) for 2 $\theta$  value ranging from 10 $^{\circ}$  to 90 $^{\circ}$  in X-Ray Diffractometer (Rigaku ultima IV model). The

morphology of the samples was analyzed by Transmission Electron Microscopy (Technai G<sup>2</sup>20 Scanning Electron Microscope), Electron Microscopy (JEOL-JSM-7600F). FTIR (IRTracer-100, SHIMADZU) spectra of the samples were employed to identify the chemical structure of the samples in a range of 4000-400 cm<sup>-1</sup>. The UV-Vis absorption spectra were obtained from UV-Vis spectrophotometer (ELICO SL 177). The presence of a monoclinic structure was studied through Raman spectroscopy (EnSpectra Professional v.1.6.0.1822) and their atomic weight percentage was identified via EDX (JEOL-JSM-6700F) analysis.

### 3. Results and Discussion

## **XRD** diffraction patterns

Figures 1(a) and 1(b) show the XRD patterns of the as-prepared calcined samples of zirconia using 0.05M ZrOCl<sub>2</sub>.8H<sub>2</sub>O (Z1) and 0.1M ZrOCl<sub>2</sub>.8H<sub>2</sub>O (Z2) solutions, respectively and their corresponding Lorentzian fitting. The XRD patterns show that samples exist in crystalline state which is evident from the presence of distinct diffraction peaks. The peak at (1-11) orientation have high intensity than the other peaks, which was attributed to the high crystalline nature of the particular orientation of the samples. Lorentzian fitting was done for each sample to obtain FWHM value and the average grain size of the crystalline samples Z1 and Z2 are estimated as 28.3 nm and 33.3 nm, respectively using Debye Scherrer's equation [11,12], which are comparable with the previous studies [13-15]. As the concentration of the precursor solution increases from 0.05M to 0.1M, the particle size also increased from 28.3 nm to 33.3 nm.

From the diffraction patterns the peaks are indexed as monoclinic (baddeleyite)  $ZrO_2$  with lattice constants a=0.377 nm, b=0.447 nm, c=0.476 nm and  $\alpha=\gamma=90^{0}$  and  $\beta=80^{0}$ , which are in good agreement with those of standard data (JCPDS card 37-1484) [16]. The bond length of the Zr-O bond is found to be 1.88 Å and bond angle of O-Zr-O was

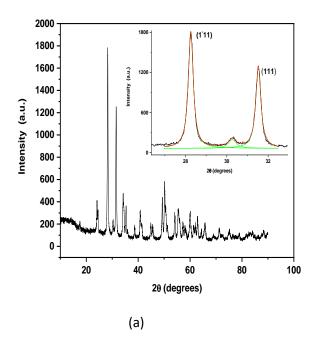
found to be  $109.47^{\circ}$ . The molecular coordination geometry of the baddeleyite form of monoclinic crystal structure of ZrO<sub>2</sub> sample (with hkl=111) drawn from Avogadro's 1.2 version is shown in Figure 2.

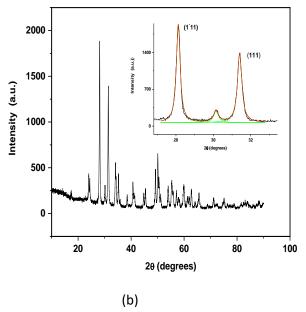
## Fourier transform infrared spectroscopy Analysis

The FTIR spectra obtained for as-prepared samples Z1 and Z2 are shown in Figure 3 where, broad absorption band particularly at about 700-750 cm<sup>-1</sup> due to Zr-O<sub>2</sub>-Zr asymmetric and about 400-500 cm<sup>-1</sup> due to Zr-O stretching modes confirm the formation of ZrO<sub>2</sub> phases having monoclinic structure. The FTIR studies were in good agreement with the XRD pattern of the zirconia sample [1,10]. The extended spectrum in the region above 1000 cm<sup>-1</sup> signifies the mesostructure having an amorphous surface of the sample with chemisorbed H<sub>2</sub>O molecules, which disappears at high temperature [10,17].

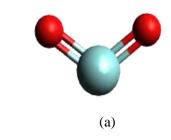
## Scanning electron microscopic study

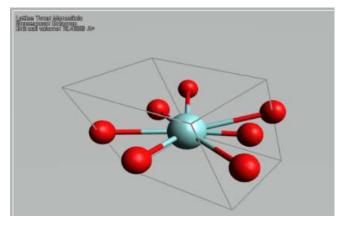
Figure 4(a) displays the SEM micrograph and Figure 4(b) the corresponding histogram of ZrO<sub>2</sub> sample (Z1). SEM image reveals that primary particles aggregate into secondary particles to form a cluster because of their small dimensions and surface energy. The size of nanomaterials is difficult to determine precisely by simple visual inspection due to agglomeration. Hence, ImageJ software was used on the SEM image to obtain the histogram as shown in Figure 4(b) and the average particle size was estimated to be ~75 nm (from isolated regions with reasonable contrasts) which is bigger as compared to the size obtained from XRD data as 28-33 nm. It is simply due to the agglomeration of the particles because of the high surface energy. This implies that the growth of the size of the nanoparticle is mostly considered to be the result of the surface aggregation of colloidal particles (cluster by cluster growth), although, the surface morphology shows that the nanoparticles formed are of crystallite structure.





**Fig. 1:** XRD patterns of zirconia synthesized using (a) 0.05M ZrOCl<sub>2</sub>.8H<sub>2</sub>O (Z1) and (b) 0.1M ZrOCl<sub>2</sub>.8H<sub>2</sub>O (Z2) and their corresponding Lorentzian fitting for FWHM calculation.





**Fig. 2:** (a) Molecular coordination geometry and (b) baddeleyite form of monoclinic crystal structure of  $ZrO_2$  with (hkl = 111). (Drawn from Avogadro's 1.2 version).

(b)

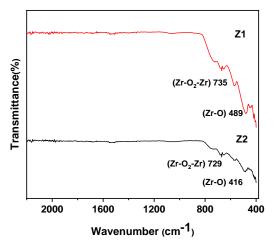
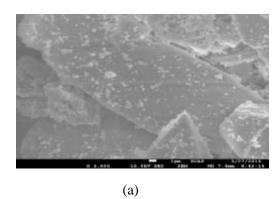
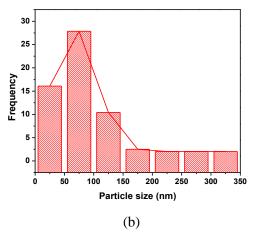


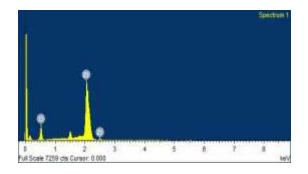
Fig. 3: FTIR spectra of Zirconia samples.





**Fig. 4:** (a) SEM image of zirconia prepared using 0.05M ZrOCl<sub>2</sub>.8H<sub>2</sub>O (Z1) and (b) its corresponding histogram, as obtained from ImageJ software.

Figure 5 reveals the EDX spectra of ZrO<sub>2</sub> (sample Z1) with presence of Zr and O peaks which confirms the formation of pure zirconium oxide with no presence of impurities.



**Fig. 5:** EDX spectra of ZrO<sub>2</sub> nanoparticle (Z1) synthesized from 0.05M ZrOCl<sub>2</sub>.8H<sub>2</sub>O.

The average atomic percentage ratio of Zr:O was found to be 26.95:73.05 for Z1 sample as shown in Table 1.

**Table 1:** EDX result showing the compositions of ZrO<sub>2</sub> nanoparticle (Z1)

Element	Weight %	Atomic %
Oxygen	32.33	73.05
Zirconium	67.77	26.95

## Transmission electron microscopic (TEM) study

Figure 6 (a) depicts TEM image of the zirconia nanoparticle (Z1), which reveals that zirconia nanoparticles were almost agglomerated with a natural sensation because the surface forces such as van-der wall forces, capillary forces and electrostatic forces can be overwhelmed only against gravitational and inertial forces for particular size assortment. This image also revealed that small particles aggregate into secondary particles because of their small dimensions and high surface energy.

The average size of prepared nanoparticle was also calculated from TEM image by using ImageJ software and was found to be ~80 nm which is nearly in agreement with the size obtained from SEM image. This was further clarified by the histogram and the Gaussian fitting spectra as shown in Figure 6(b).

The TEM-EDX pattern is shown in Figure 7(a), which also confirms the synthesis of pure  $ZrO_2$  due to presence of only corresponding zirconium and oxygen peaks. SAED pattern as illustrated in Figure 7(b) proves the characteristics diffraction rings corresponding to  $(1^{\circ}11)$ , (111) and (110) indices of monoclinic crystalline structure of  $ZrO_2$  nanoparticle [10].

## **UV-Vis spectroscopic analysis**

Figure 8(a) depicts the UV-Visible absorption spectra of ZrO<sub>2</sub> nanoparticles synthesized from 0.05M (Z1) and 0.1M (Z2) ZrOCl<sub>2</sub>.8H<sub>2</sub>O, respectively which shows strong absorption at 360 nm and 355 nm that are shifted from the bulk ZrO<sub>2</sub>. This phenomenon is associated with charge transfer reaction for monoclinic phase arising from quantum confinement effect of the nanoparticle.

The determination of the optical band gap is obtained by Tauc's equation [18],

$$(\alpha h \nu) = A \big( h \nu - E_a \big) \big)^n$$

where, A is the constant, hv is photon energy, Eg is the allowed energy gap, n=1/2 for allowed direct transition and n=2 for allowed indirect transition;  $\alpha$  is the absorption coefficient.

Here

$$\alpha = \frac{2.303 \times A}{t}$$

where, A is the absorbance and t is the thickness of the sample.

Similarly

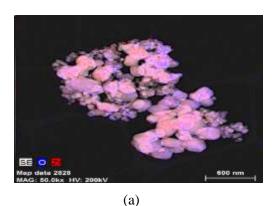
$$hv = \frac{1240}{\text{wavelength (nm)}}.$$

The band gap was calculated by extrapolating the curve drawn between (hv) vs  $(\alpha h \nu)^2$  to the x-axis as shown in Figure 6(b) and are found to be 3.24 eV and 3.20 eV for two samples synthesized from 0.05M (Z1) and 0.1M (Z2) ZrOCl<sub>2</sub>.8H<sub>2</sub>O, respectively. Hence, band gap decreases as the concentration of the zirconium precursor increases from 0.05M to 0.1M, which follows similar trend as reported in [18,19]. The variation of particle size and band gap with concentration of zirconium precursor is shown in Figure 9.

### Raman study

The Raman spectrum of zirconia (ZrO<sub>2</sub>) nanoparticle synthesized from 0.05M ZrOCl<sub>2</sub>.8H<sub>2</sub>O is given in Figure 10, which shows a total of 18 vibrations modes corresponding to the monoclinic

phase, out of which only 15 are reported by various researchers [20]. Most of the Raman lines were easily observable for both A<sub>g</sub> and B<sub>g</sub> conditions, but only one of the Raman signals (178 cm<sup>-1</sup>) has been interpreted as an A<sub>g</sub> + B<sub>g</sub> superposition. The active peaks were observed at 178, 332, 381, 474, 558, and 636 cm<sup>-1</sup> in Raman spectra, which belong to the monoclinic phase of zirconium [1]. The peaks at  $332~\text{cm}^{\text{-1}}$  and  $636~\text{cm}^{\text{-1}}$  are assigned to  $A_{\rm g}$  mode. The peaks at 381 cm<sup>-1</sup> and 612 cm<sup>-1</sup> could be corresponding to the Bg mode. The remaining peak at 178 cm<sup>-1</sup> could be identified as the  $A_g + B_g$  mode of monoclinic ZrO<sub>2</sub> phase. The exhibited bands are clearly indicating that the prepared zirconia sample possessed dominant monoclinic phase of ZrO<sub>2</sub>. All of the peaks are assigned to (O-O), (Zr-O) and (Zr-Zr) phonon vibration modes [20].



16 - 14 - 12 - 10 - 8 - 6 - 4 - 2 - 0 - 0 - 0

150

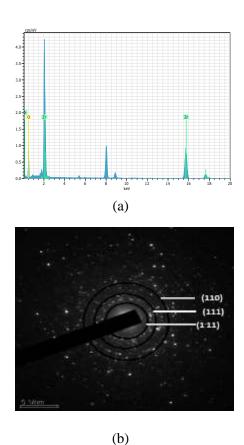
Particle size(nm)

250

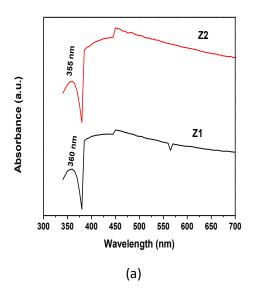
**Fig. 6**: (a) TEM image of zirconia nanoparticle using 0.05M ZrOCl<sub>2.</sub>8H<sub>2</sub>O (Z1) and (b) corresponding histogram.

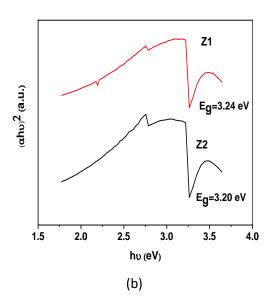
(b)

50

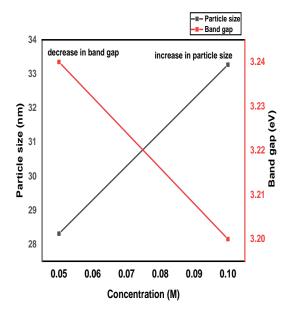


**Fig. 7:** (a) TEM-EDX spectra and (b) SAED pattern of zirconia nanoparticle using 0.05M ZrOCl<sub>2.8</sub>H<sub>2</sub>O.

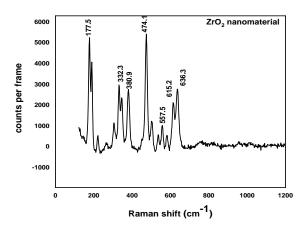




**Fig. 8:** (a)UV-Visible absorptions spectra of  $ZrO_2$  nanomaterial synthesized from 0.05M and 0.1M  $ZrOCl_2.8H_2O$  & (b) Corresponding plot of (h $\mu$ ) vs  $(\alpha h\mu)^2$ .



**Fig. 9:** Variation of particle size and band gap with concentration of zirconium precursor.



**Fig. 10:** Raman spectra of ZrO<sub>2</sub> nanomaterial synthesized from 0.05M ZrOCl<sub>2</sub>.8H<sub>2</sub>O.

#### 4. Conclusions

Zirconia (ZrO<sub>2</sub>)nanoparticles have been successfully synthesized at two different concentrations (0.05M and 0.1M) of zirconium precursor (ZrOCl<sub>2</sub>.8H<sub>2</sub>O) by co-precipitation method using NaOH as reducing agent. Pure monoclinic phase was confirmed from XRD result, which is further ensured via Raman spectra and SAED pattern. The average size of nanoparticles increases from 28.3 nm to 33.3 nm with increase in the concentration of the solution from 0.05M to 0.1M. Further, the presence of Zr and O species was confirmed via FTIR and EDX analyses. The SEM micrograph and TEM analyses showed well dispersed spherical morphology of the sample with presence of agglomeration. The band gap value is found to decrease from 3.24 eV to 3.20 eV as the particle size increases with increase in the concentration of solution from 0.05M to 0.1M.

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